

# Silicon nitride as graphene substrate in device design

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**ABSTRACT:** One of the most severe limits in future design of graphene-based electronic devices is that, when supported on a substrate, the carrier mobility of graphene (G) is often reduced by an order of magnitude or more. Ultra-thin  $\beta$ -Si<sub>3</sub>N<sub>4</sub> can be used as high-K dielectric to overcome this problem. In this work we present the results of the first experimental characterization of the G/ $\beta$ -Si<sub>3</sub>N<sub>4</sub> (0001)/Si(111) interface. First, the  $\beta$ -Si<sub>3</sub>N<sub>4</sub> film was grown on Si(111) under UHV conditions and thoroughly investigated by scanning tunneling microscopy (STM). Subsequently, a G flake has been transferred on top of it by a PMMA-based transfer technique. The structural and electronic investigation of this prototypical interface has been conducted by STM and  $\mu$ -Raman spectroscopy showing a high quality of the graphene layer with a low number of defects. This study demonstrates that  $\beta$ -Si<sub>3</sub>N<sub>4</sub> (0001)/Si(111) has strong potential as platform for future graphene-based electronic device applications.

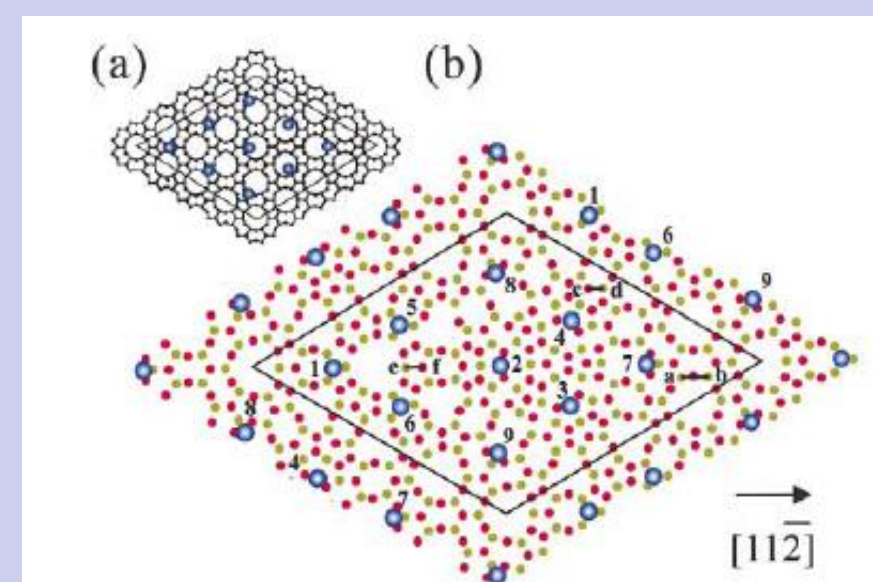
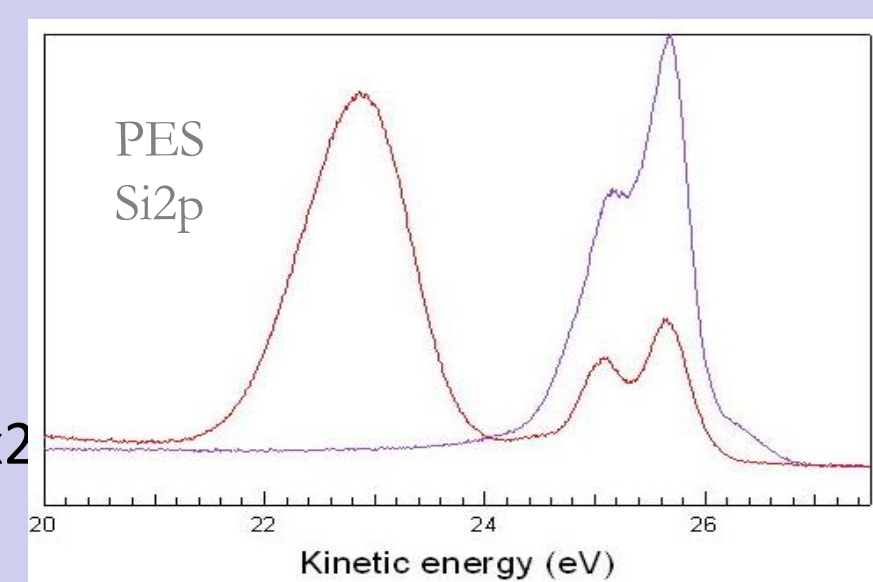
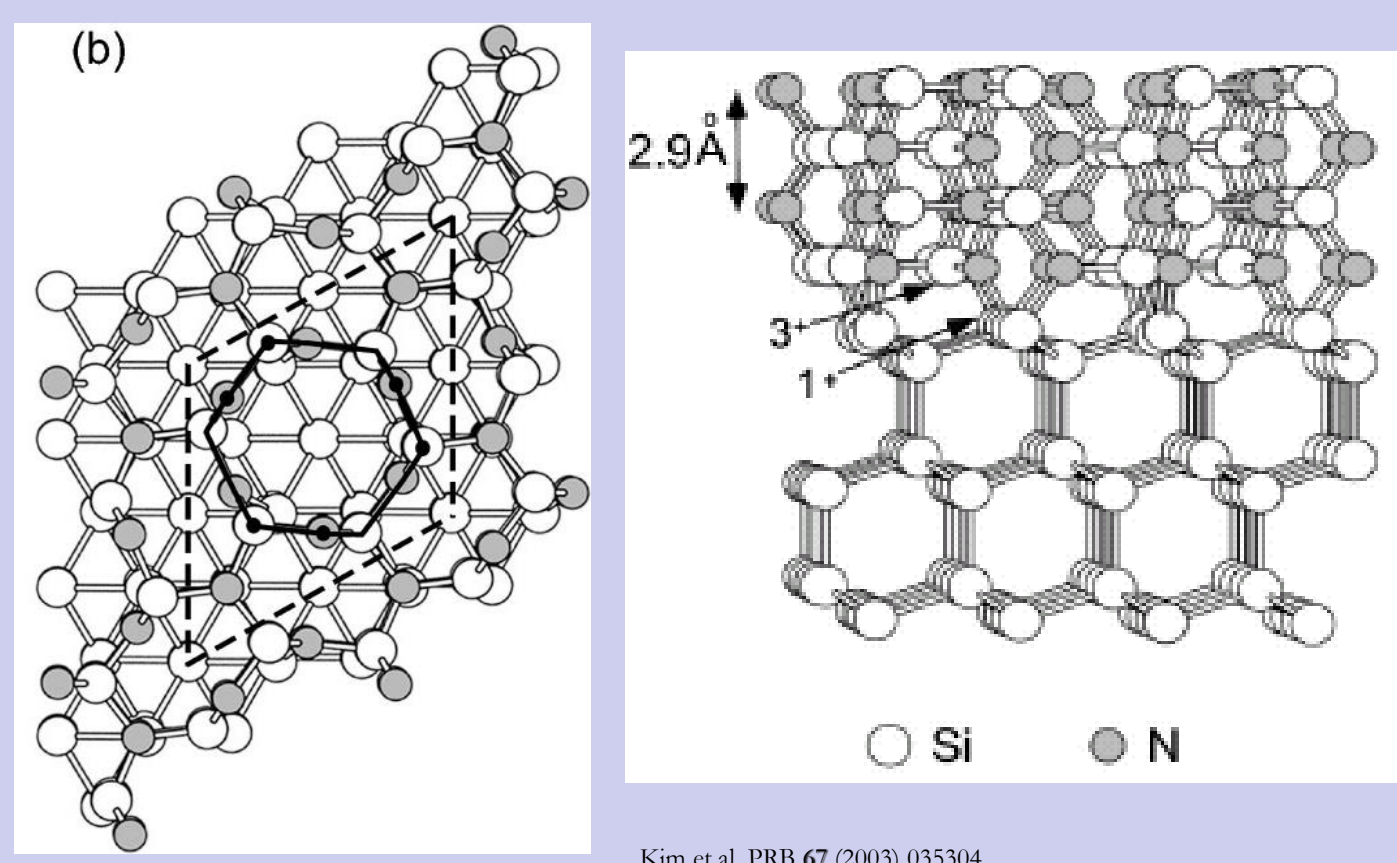
## $\beta$ -Si<sub>3</sub>N<sub>4</sub>/Si(111)-(8x8)

## XPS, LEED, STM

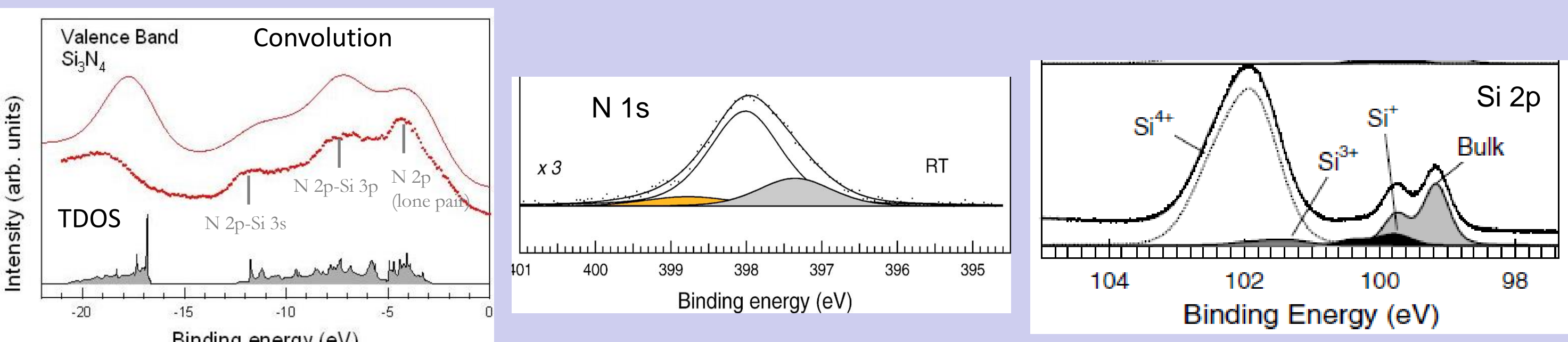
### THERMAL NITRIDATION :

- step 1 : Si(111)-7x7 preparation
- step 2 : Sample held at 750° C in ammonia atmosphere for 15' (pressure 10<sup>-5</sup> mbar)

### THE MODEL : structure of the interface and the 8x8 reconstruction

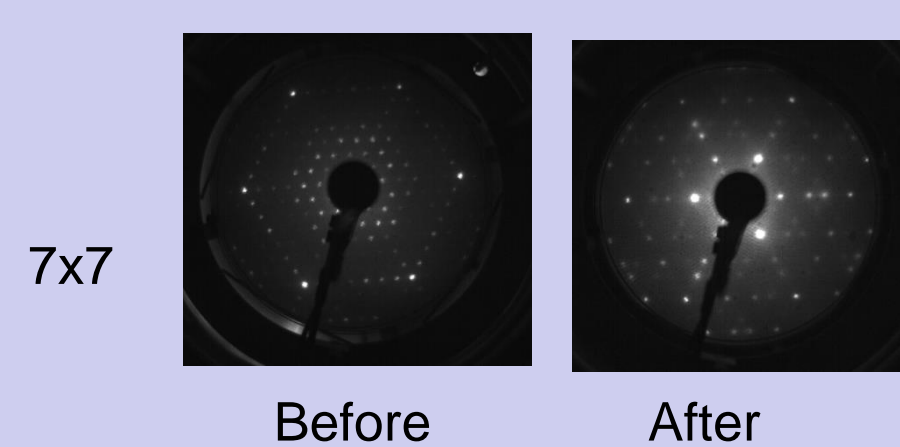


### CHARACTERIZATION : core-level and valence band photoemission

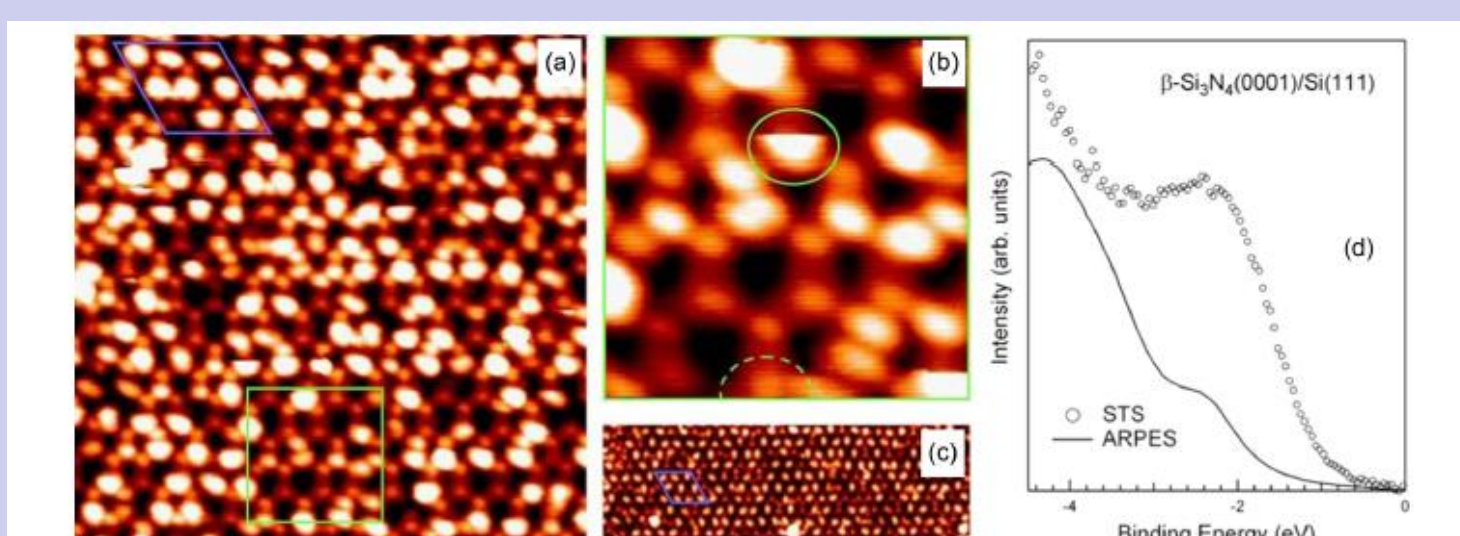


author ref.	Si <sup>1+</sup> (eV)	Si <sup>3+</sup> (eV)	Si <sup>4+</sup> (eV)
theory <sup>30,40</sup>	0.7	2.1	2.8
this work	0.62	2.13	2.79
Dufour <sup>22</sup>	0.60	/	2.59
Stesmans <sup>41</sup>	/	/	3.15
Kim <sup>23</sup>	0.64	2.21	2.74

### CHARACTERIZATION : LEED



### CHARACTERIZATION : STM

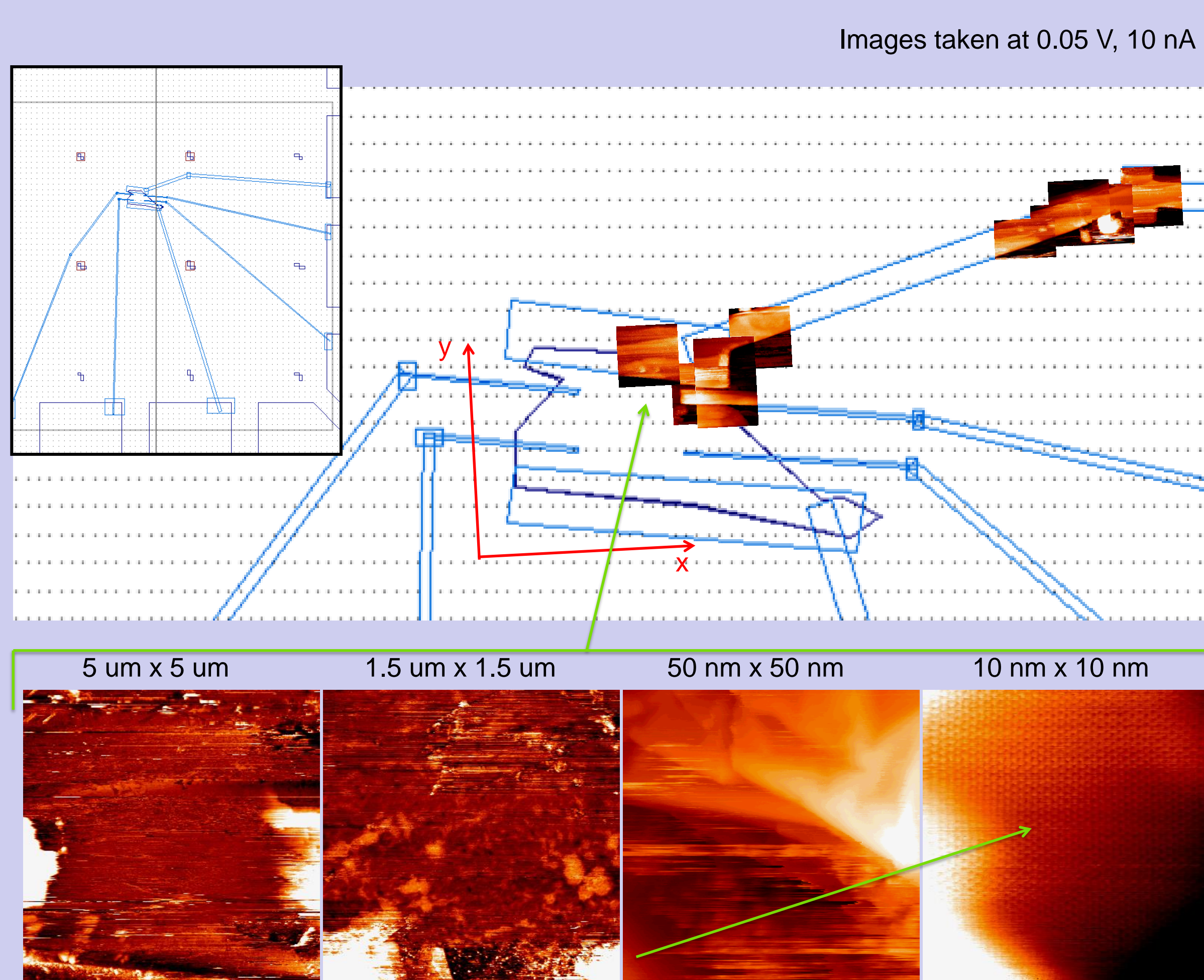


The surface reconstruction is still debated:  
Wang et al PRB **60** (1999) R2146  
and Ahn et al. PRL **86** (2001) 2818

as well as the interface:  
Yang et al. J. of Appl. Phys. **105**, 024108 2009 and Kim et al. PRB **67** (2003) 035304

## G/ $\beta$ -Si<sub>3</sub>N<sub>4</sub>/Si(111)-(8x8)

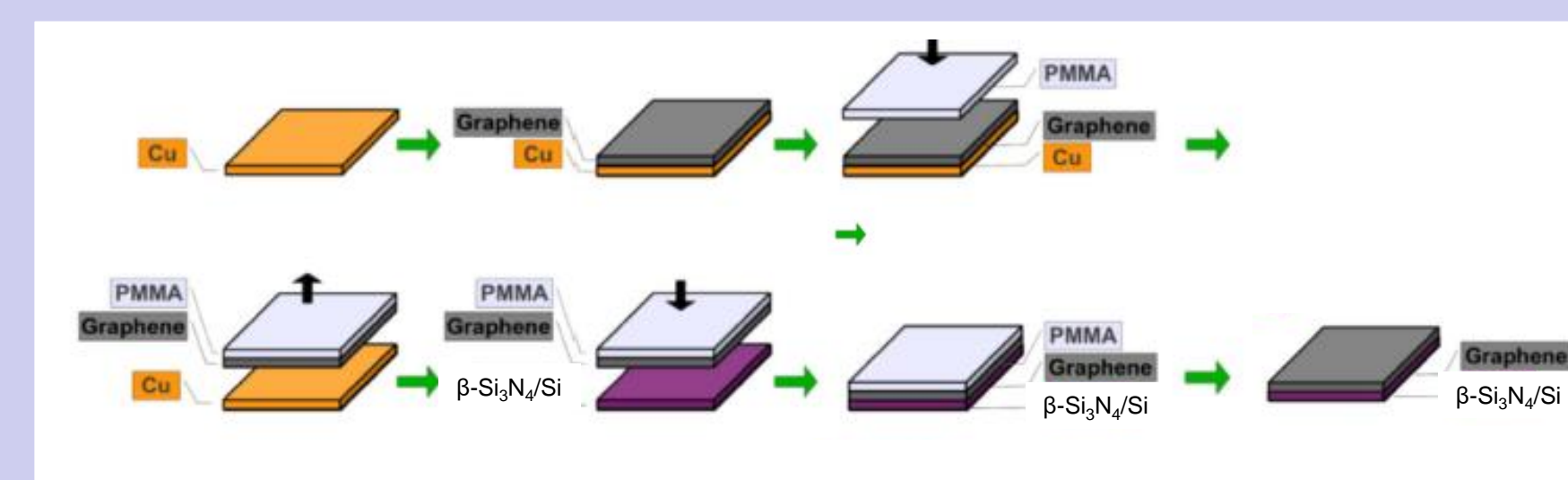
## STM



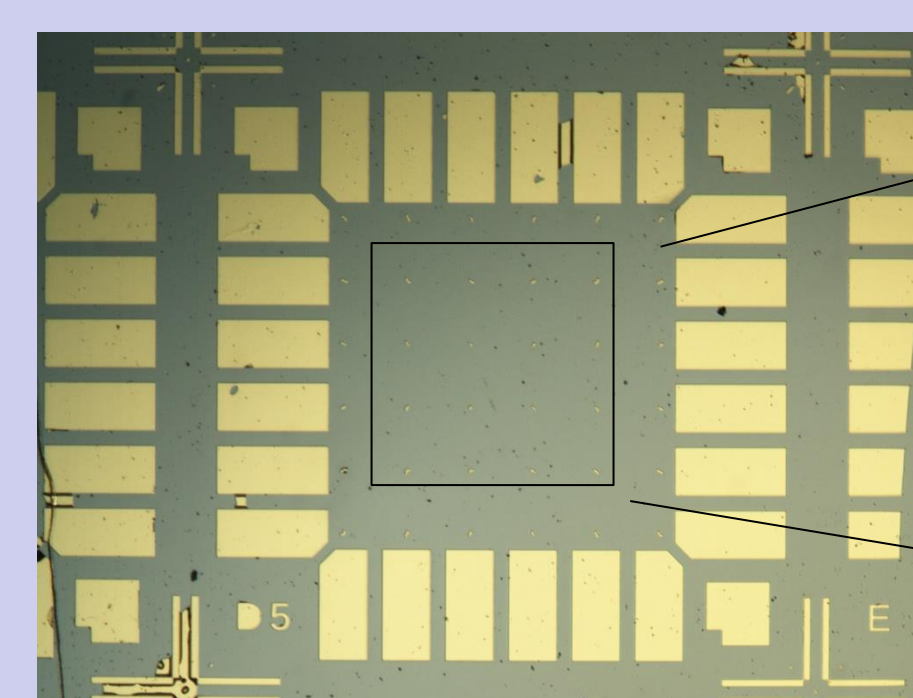
## G/ $\beta$ -Si<sub>3</sub>N<sub>4</sub>/Si(111)-(8x8)

## G transfer

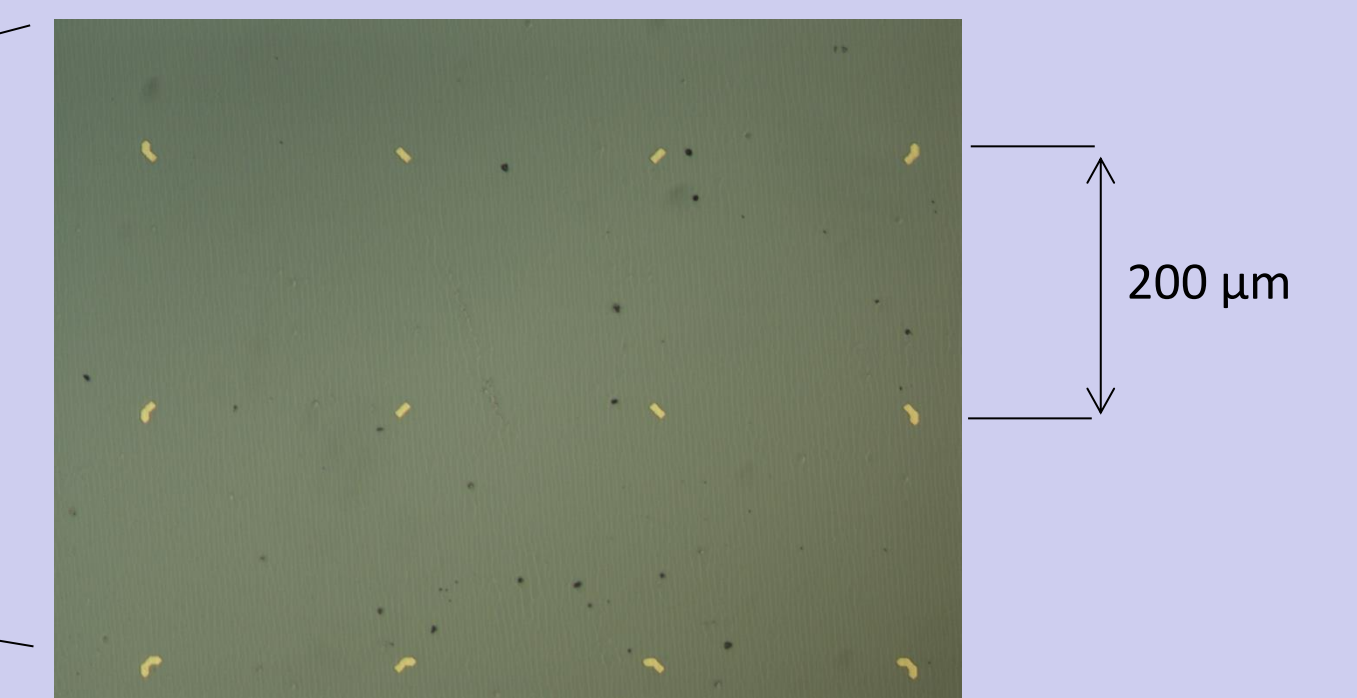
1. G is grown by CVD on a Cu substrate
2. PMMA (poly(methyl methacrylate)) spin coated on G
3. Metal etching
4. transferred on SiN
5. Dissolution of PMMA



### Contacts made on the silicon nitride surface



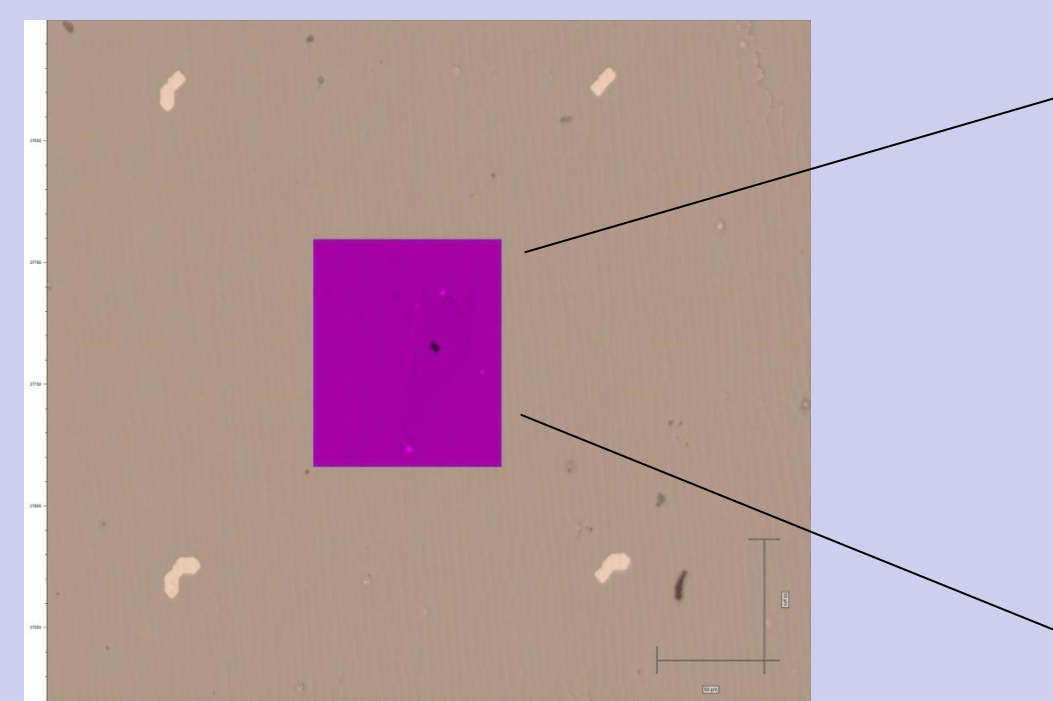
### Gold markers for spatial reference



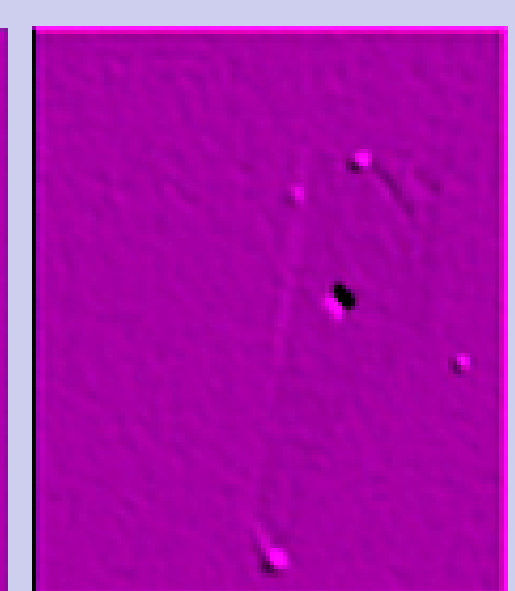
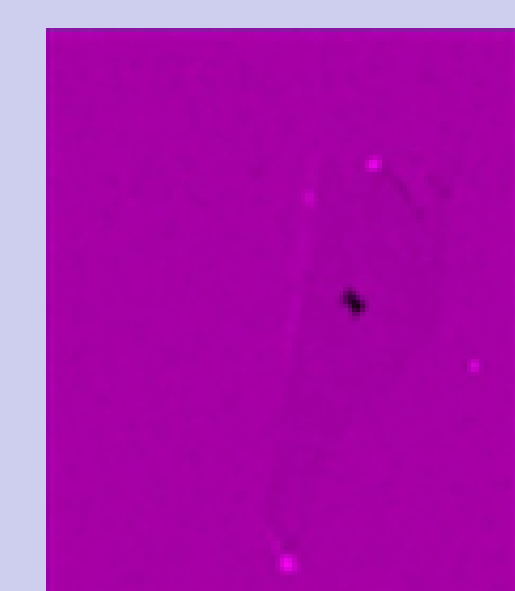
## $\mu$ -Raman

on SiO<sub>2</sub> and Si<sub>3</sub>N<sub>4</sub>  
G difficult to identify by optical microscope: they show almost the same diffraction index as of G

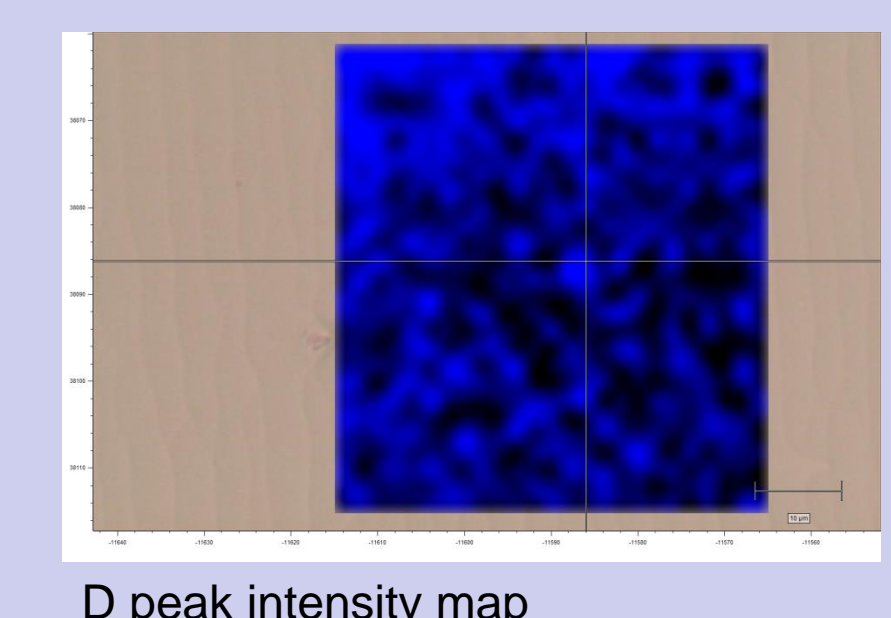
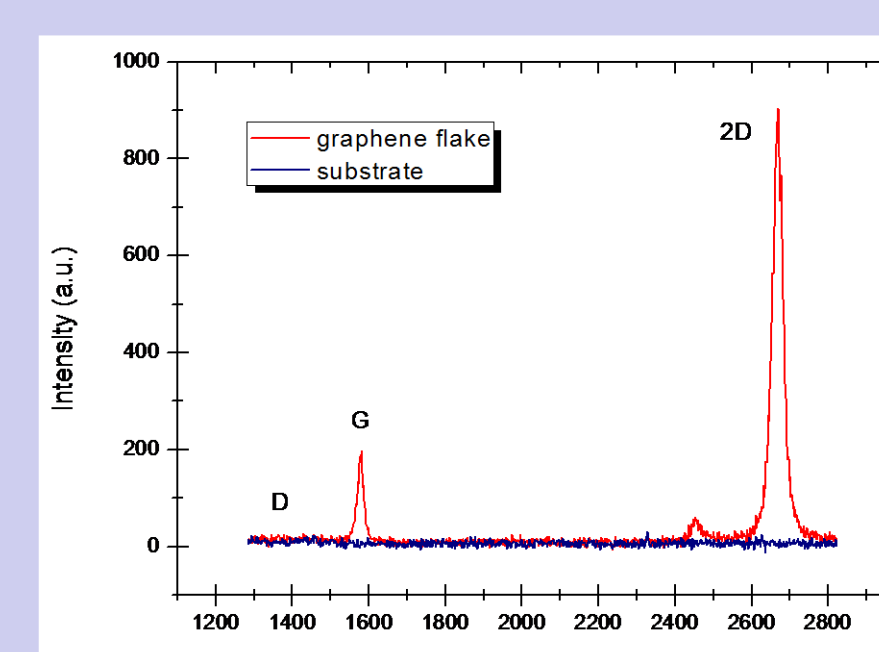
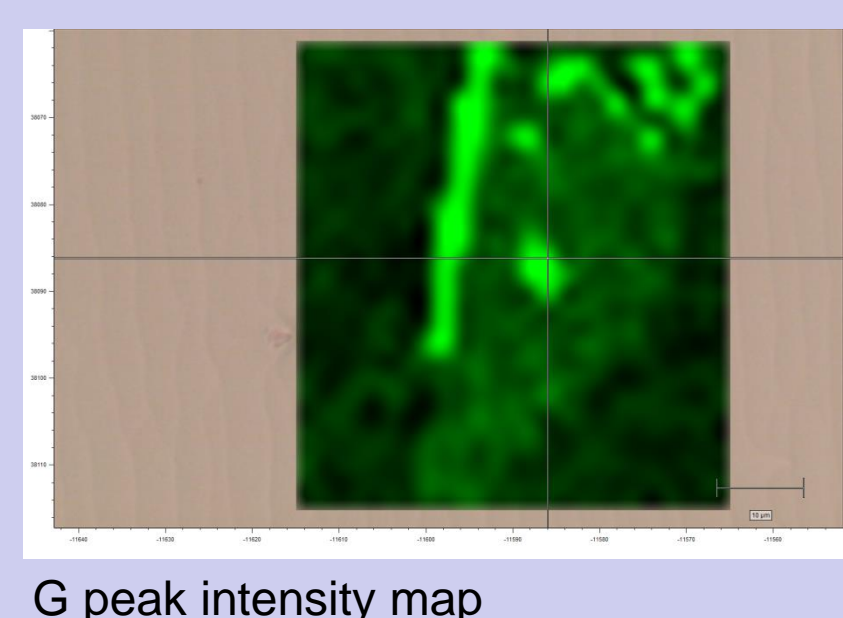
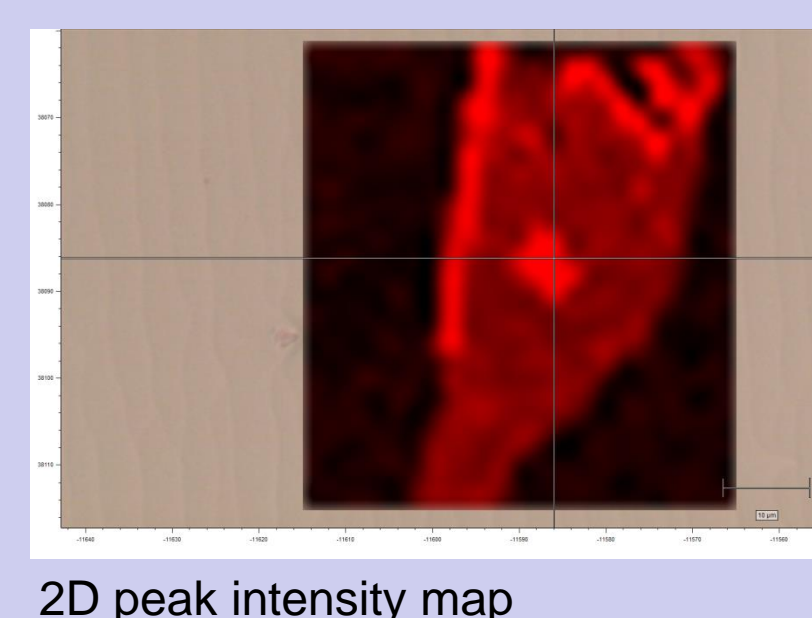
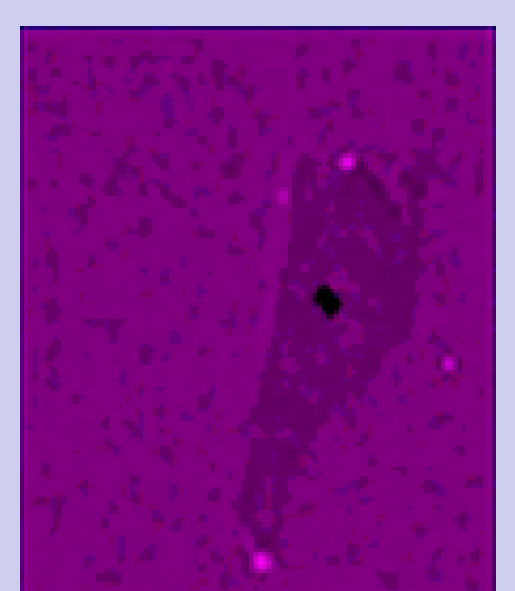
### Graphene Transfer



### Raw data

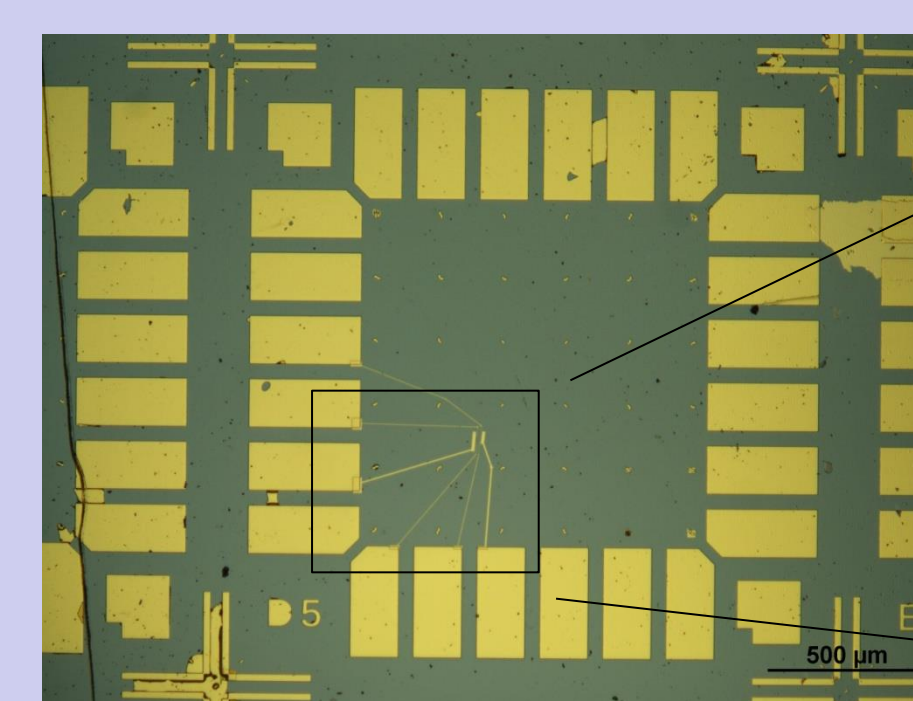


### Filtered data

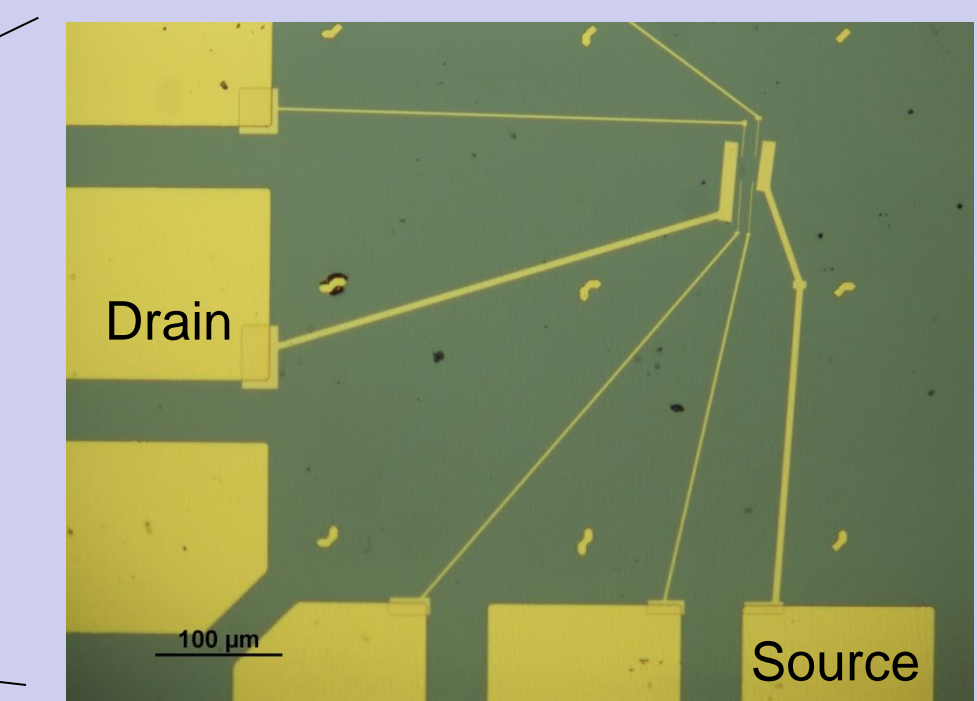


## Gold leads

### Hall bar device



### Gold leads to contact the graphene flake



**SUMMARY :** a thin, flat and homogeneous layer of silicon nitride has been grown by thermal nitridation on Si(111). The  $\beta$ -Si<sub>3</sub>N<sub>4</sub>/Si(111)-(8x8) interface has been studied by photoelectron spectroscopy at the italian and french synchrotron radiation sources, by Low Energy Electron Diffraction (LEED) and Scanning Tunnelling Spectroscopy (STM). Once characterised in UHV the surface has been exposed to air and then a Graphene (G) flake has been deposited on it by PMMA-based transfer technique. A Raman study has been performed in order to ascertain the presence of the G flake and its quality. Gold leads and contacts have been then lithographed on the surface in order to build a Hall bar device. The sample then has been inserted again in UHV. STM images show the high quality of the graphene flake. This preliminary and promising work demonstrates that the G transfer procedure on  $\beta$ -Si<sub>3</sub>N<sub>4</sub>/Si(111) is reliable and ready for further studies.